

No Time Like **NOW!**



**RF-2.5 Series
In Stock
& Ready
for Delivery**

NEW SERVO FEED

R.F 2.5 Series Servo Roll Feed. Available in 6", 12", 18", 24", & 30" width capacities and stock thickness up to .187".

NEW FEATURE

Optional Self-centering hand crank edge guides now include digital readout as standard.

FEATURES

Accuracy at feed rollers plus/minus .003" Max., Feed length 999.999", +/- .003" accuracy, Feed Lease controller with closed loop, self diagnostics, Brushless servo technology, Two button remote pendant (feed: jog fwd/rev; jog-to-length fwd/rev), Entrance curve section (3) roll included.

Feed Lease Exclusive 1-2-3-4 Warranty



SMART. TOUGH. PROVEN.

Specifications

- Available in 6", 12", 18", 24", & 30" width capacity
- Input power supply 480V, 3 Ph, 60 Hz.
- Input air supply maximum 80 P.S.I.
- Stock thickness capacity up to .187" thick

Mechanical Features

- High performance timing belt drive system
- Two, face mounted, slotted press mount brackets
- Pivoting upper roll design maintains 100% full gear mesh regardless of material thickness
- Fully funneled stock path ensures smooth threading of new coils
- Pilot pin release of upper feed roll
- Four gear cluster arrangement transfers power to the upper feed roll
- 2.5" Dia., Full width, matte finished feed rolls, sealed and lubed for life anti-friction spherical roller bearings

Electrical Features

- Feed Lease roll feed master control console contains the closed loop, self-diagnostic, AC brushless servo drive system
- Two button, four function (jog fwd/jog rev; jog-to-length fwd/rev) remote jog
- Monochrome touch screen display is the operator interface for entry of all job parameters and roll feed functions
- Electrical Safety disconnect

Servo Drive Functions

- Feed to Length
- Jog Forward/Reverse, Fast/Slow and Jog to length
- Auto/Manual mode
- Auto, Fault and Open Feed roll indicators

Operator Interface Functions

- Main operator screen
- 200 job Recipe Storage
- English or Spanish language output
- Inch or Metric length input
- Setup mode password protection
- Feed speed
- Micro Adjust Plus/Minus .001
- Batch count
- Mode of operation
- Acceleration
- Fault History

